

Date: Monday, 7/9/2007 11:46:58 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	CABIN FLOOR PROTECTOR	
Job Number	33358		Part Number	D35751	
Estimate Number	12663		Drawing Number	D3575 REV.A	
P.O. Number	N/A		Project Number	N/A	
This Issue	7/9/2007	S.O. No. : N/A	Drawing Revision	A	
Prsht Rev.	NC		Material	N/A	
First Issue	N/A		Due Date	7/13/2007	
Previous Run	30477		Qty:	4	
Written By			Um:	Each	
Checked & Approved By					
Comment	Est Rev. A New Issue 07-01-22 EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	F60029	lexan grey
Comment: Qty.: 16.0000 sf(s)/Unit Total : 48.0000 sf(s) F60029 lexan sheet Batch: M 103106 HB 07-07-12		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3575 Dwg Rev: A HB 07-07-12 Prog Rev: A HB 07-07-12		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE HB 07-07-12		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK HB 07-07-12		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary. MF 07-07-13		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/07/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 7/9/2007 11:46:58 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 33358

Part Number: D35751

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/07/13

(x4)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/07/13 (9)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/07/13 (4)

Job Completion



07/07/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

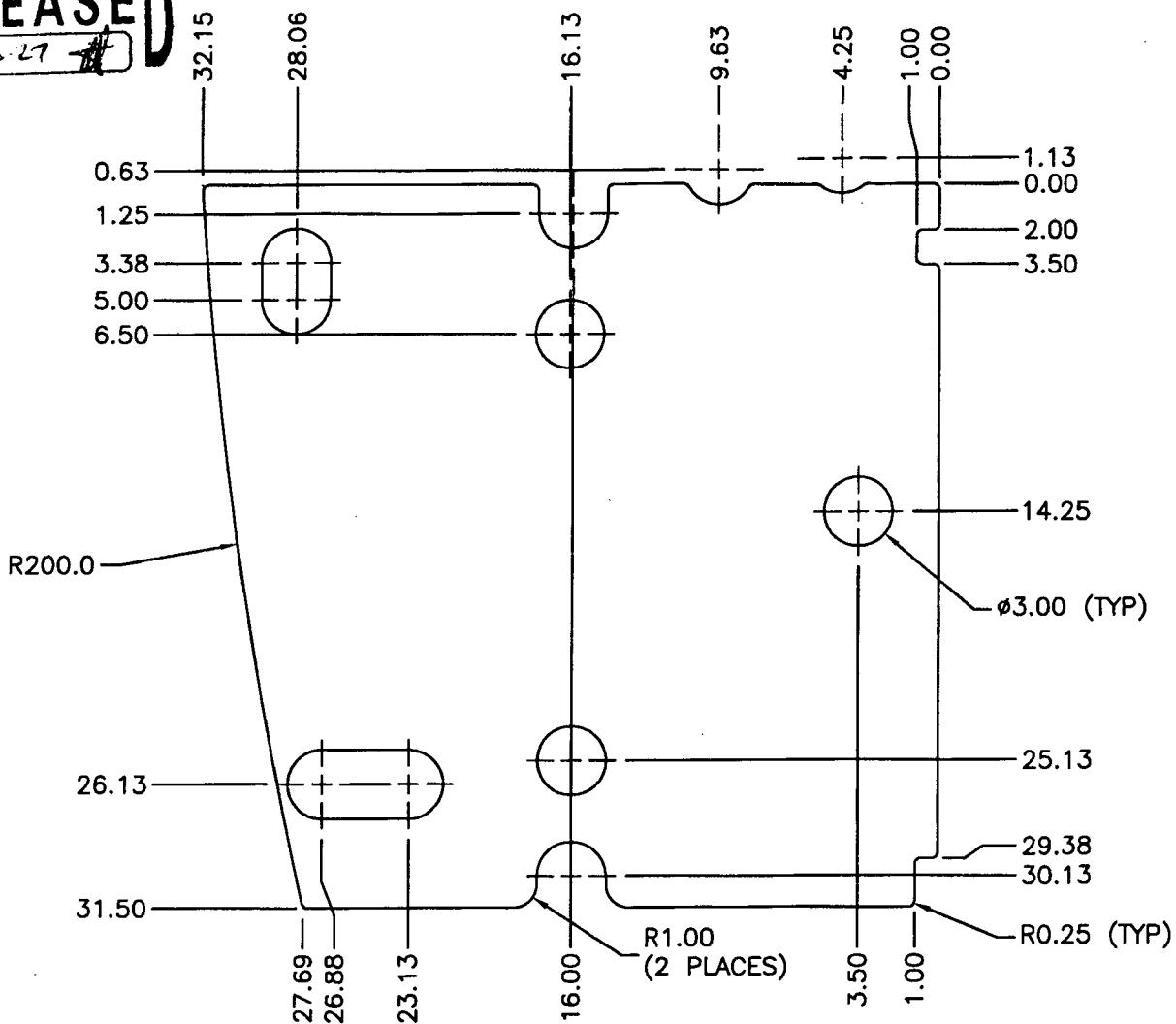
NOTE: Date & initial all entries

DART

DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED <i>##</i>	DRAWING NO. D3575	REV. A SHEET 1 OF 4	
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8	
A	07.06.08	NEW ISSUE		

RELEASED
07-06-27 #

07.06.27 - 7



D3575-1 CABIN FLOOR PROTECTOR (SHOWN)
D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

NOTES:

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04) SHOP COPY
RETURN TO
ENGINEERING
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966 WORK ORDER
NO. 33358

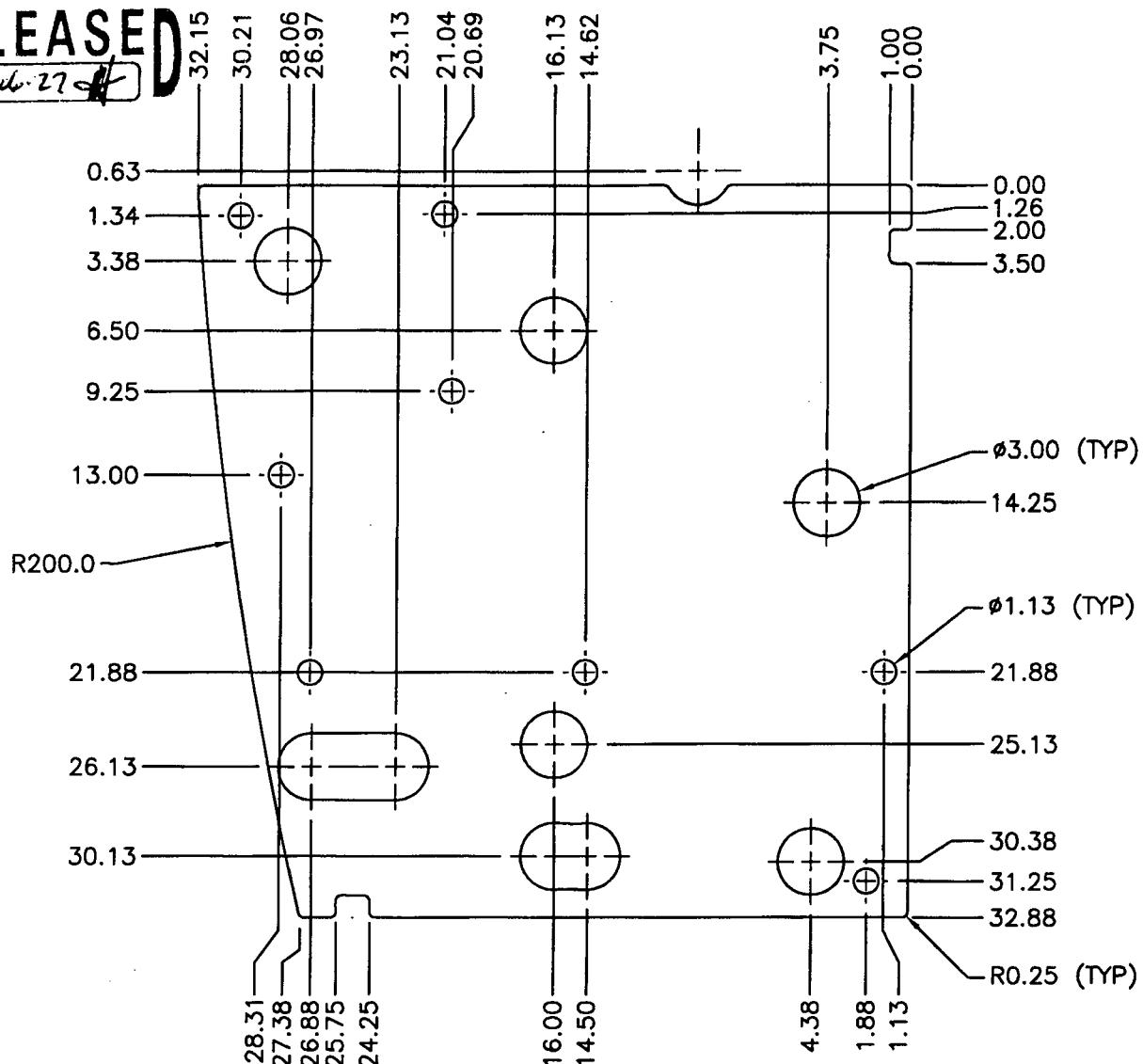
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CHECKED <i>CE</i>	APPROVED <i>W</i>	DRAWING NO. D3575
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR

 REV. A
SHEET 2 OF 4
SCALE
1:8

RELEASED
 07.06.27

D3575-3 CABIN FLOOR PROTECTOR
NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

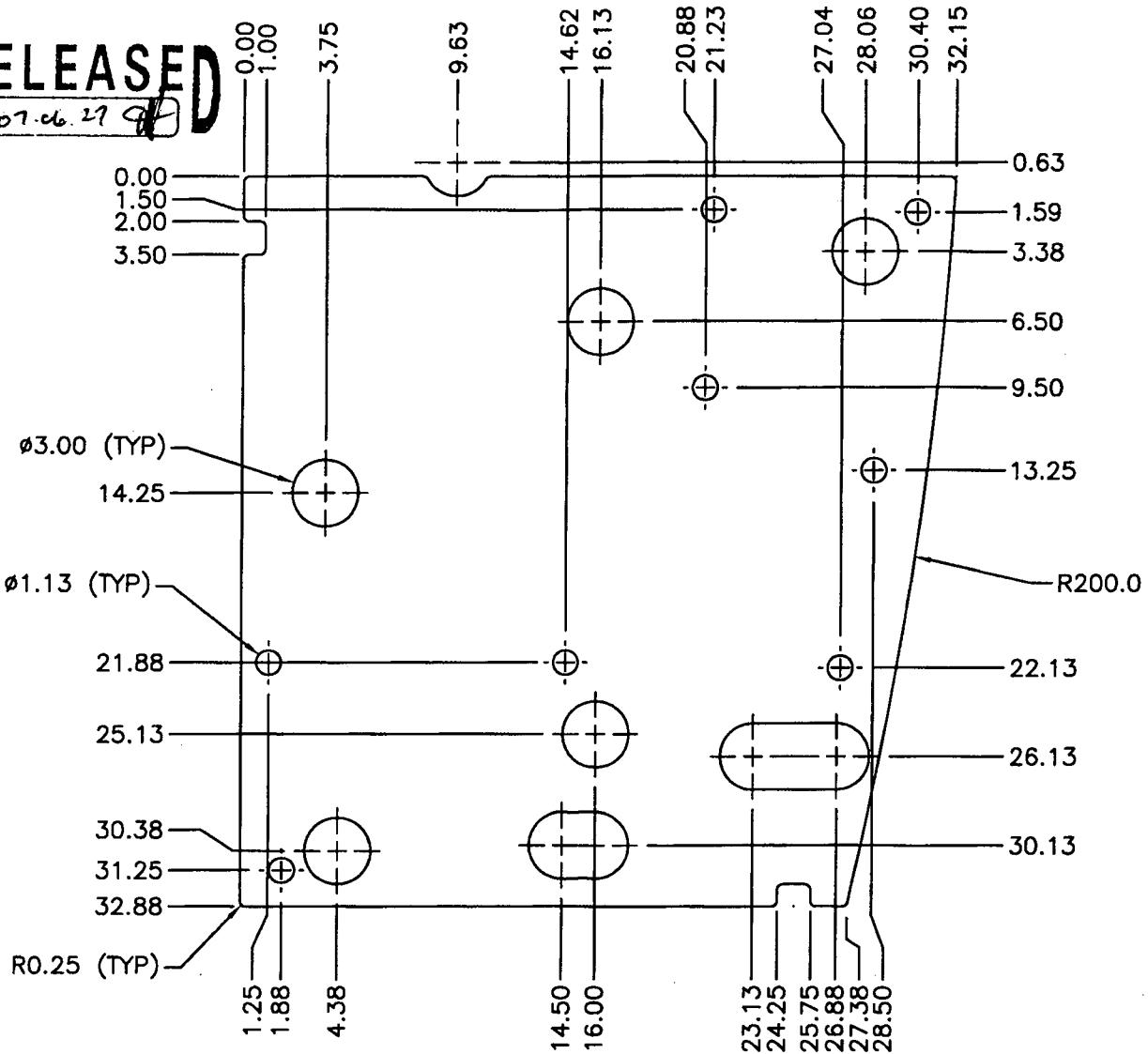
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 WORK ORDER
 33358

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CHECKED <i>CE</i>	APPROVED <i>dk</i>	DRAWING NO. D3575	REV. A SHEET 3 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8

RELEASED
07.06.08**D3575-4 CABIN FLOOR PROTECTOR****NOTES:**

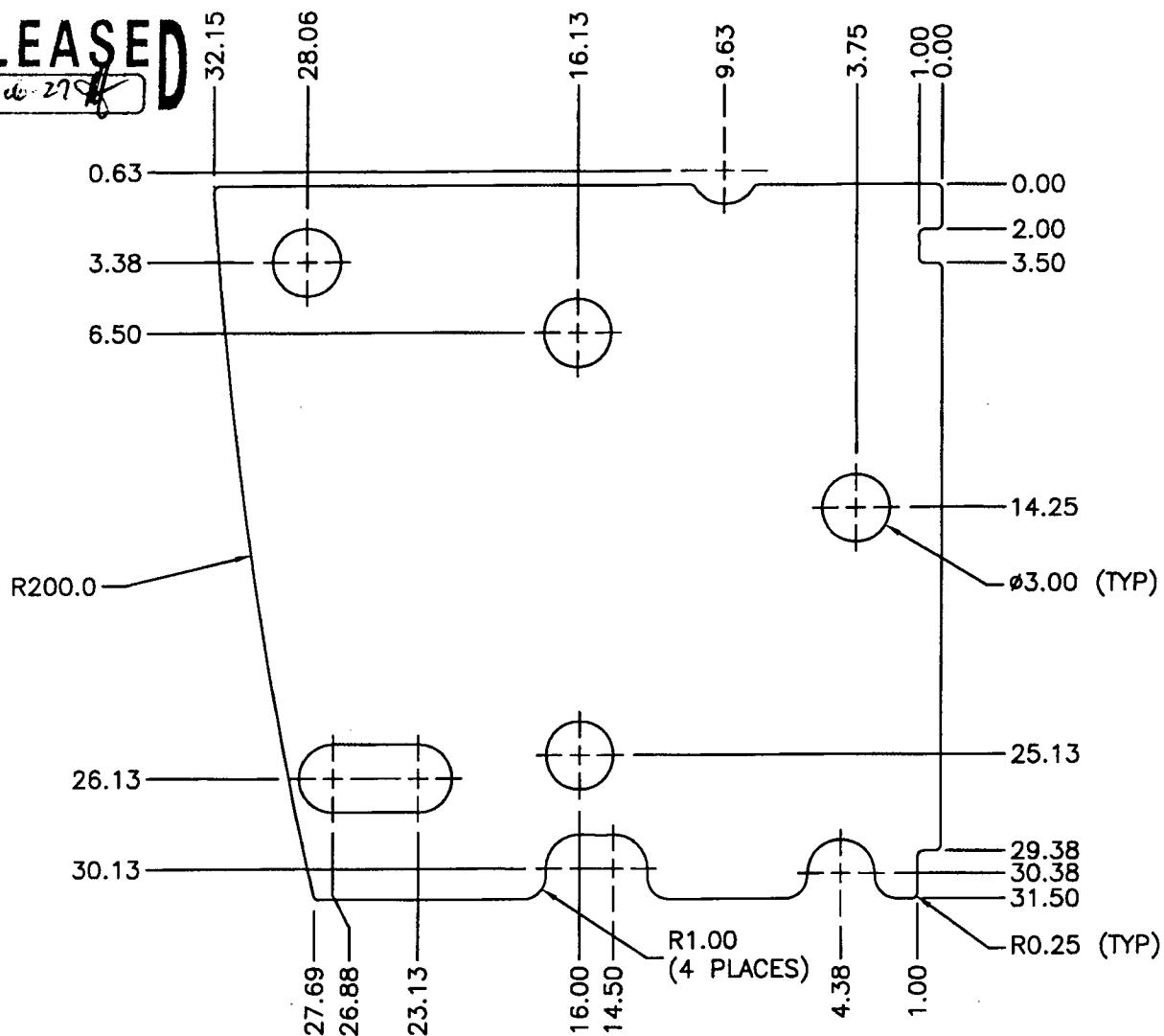
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, STOP COPY
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK UNCONTROLLED COPY
MARKER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33358
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

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DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>MM</i>	DRAWING NO. D3575	REV. A SHEET 4 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8

RELEASED
07-06-279**D3575-5 CABIN FLOOR PROTECTOR (SHOWN)****D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)****NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04) SHOP COPY
- 2) FINISH: NONE RETURN TO
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ENGINEERING
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKERED COPY
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED SUBJECT TO AMENDMENT
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX WITHOUT NOTICE
- 7) CHECK PER TEMPLATE DT8969 WORK ORDER
NO. 33358

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DART AEROSPACE LTD	Work Order:	33358
Description: CABIN floor PROTECTOR	Part Number:	D 3575-1
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	HB
Date:	07-07-12

Audited by:	CS
Date:	07/07/12

Rev	Date	Change
A		New Issue

DART AEROSPACE LTD	Work Order:	33358
Description: CABIN FLOOR PROTECTOR	Part Number:	D 3575-1
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

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First Article

1

Prototype

Measured by:	HB
Date:	07-07-13

Audited by:	<i>EN</i>
Date:	<i>27/07/12</i>

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	